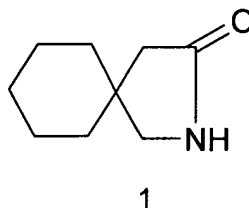


**Amendment to the Specification**

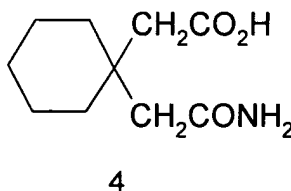
Please amend the paragraph starting at page 6, line 9 as follows:

Accordingly, the present invention provides an improved process for the preparation of gabalactam of formula 1



which comprises

- (i) preparing an aqueous solution of an alkali or alkaline earth metal hydroxide in a concentration ranging from 10 to 20% by weight, adding bromine to the resulting solution to give the appropriate alkali or alkaline earth metal hypobromite solution having a concentration ranging from 5 to 10% by weight ,
- (ii) adding 1 part by weight of an amide of the formula 4



- to 7.5 to 9.5 parts by weight of the solution of the alkali/ or alkaline earth metal hypobromite obtained in step (i) during a period in the range of 1 to 4 hours, at a temperature in the range of -10 to + 10 degrees C ,
- (iii) keeping the resultant mixture for ~~ageing~~ aging in the temperature in the range of -10 to +10 degrees C for a period in the range of 0.5 to 2 hours,
  - (iv) heating the mixture gradually to a temperature in the range of 80 to 100 degrees C, for a period in the range of 3 to 8 hours and aging for 5 to 8 hours,
  - (v) cooling the reaction mixture to a temperature in the range of 30 to 50 degrees C,
  - (vi) extracting the mixture using a nonpolar solvent or a mixture thereof,
  - (vii) subjecting the resulting aqueous layer to the steps of (iv) to (vi) defined above,
  - (viii) combining the organic layers obtained in steps (vi) & (vii) together,

- (ix) washing resulting combined organic layers with water at a temperature in the range of 30 to 35 degrees C, and
- (x) distilling of the organic solvent at a temperature in the range of 60 to 110 degrees C, under reduced pressure.

**Please amend the paragraph starting at page 7, line 26 as follows:**

In the step (ii), the amount of hypobromite added may preferably be 8 to 9 parts, more preferably 8.5 to 9 parts of the solution of sodium hypobromite. The addition may be effected preferably during a period ranging from 1 – 3 hours, more preferably 1-2 hours. The temperature during the addition may be maintained at preferably -5 to +5 degree C, more preferably -5 to 0 degree C, and in step (iii) aging the reaction mixture in the temperature in the range of -5 to 0 degree C, preferably for a period in the range of 0.5 to 1.5 hours and more preferably for 1 hour.

**Please amend the paragraph starting at page 8, line 4 as follows:**

In step ~~(iii)~~(iv) the heating is performed preferably at 80 to 90 degrees C, more preferably 80 to 85 degrees C. The heating is performed preferably during a period of 4 to 6 hours, more preferably for 4 hours.

**Please amend the paragraph starting at page 8, line 8 as follows:**

In step ~~(iv)~~(v) the cooling is performed to a temperature preferably in the range of 35 to 45 degrees C, more preferably 40 degrees C.

**Please amend the paragraph starting at page 8, line 10 as follows:**

In step ~~(v)~~(vi) the extraction is done using preferably an aliphatic or aromatic nonpolar solvent such as ethylene dichloride, methylene dichloride, hexane and toluene and more preferably an aromatic nonpolar solvent like toluene.

**Please amend the paragraph starting at page 8, line 15 as follows:**

In step ~~(vi)~~(vii) the aqueous layer is once again heated to a temperature in the range of 80-100 deg C during a period of 3-8 hrs, aged for 5-8 hrs cooled and re-extracted with toluene.

**Please amend the paragraph starting at page 8, line 22 as follows:**

In step ~~(vii)~~(x) the distilling of the organic solvent is done preferably between 60-90 deg C and more preferably between 60-65 deg C under reduced pressure.